

## Life-Remembrance: materiali innovativi da scarti di membrane

# polimeriche per la purificazione dell'acqua



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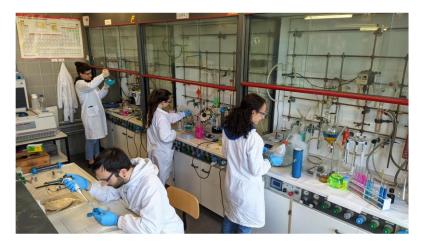
# THE INSTITUTE FOR ORGANIC SYNTHESIS

### AND PHOTOREACTIVITY OF CNR









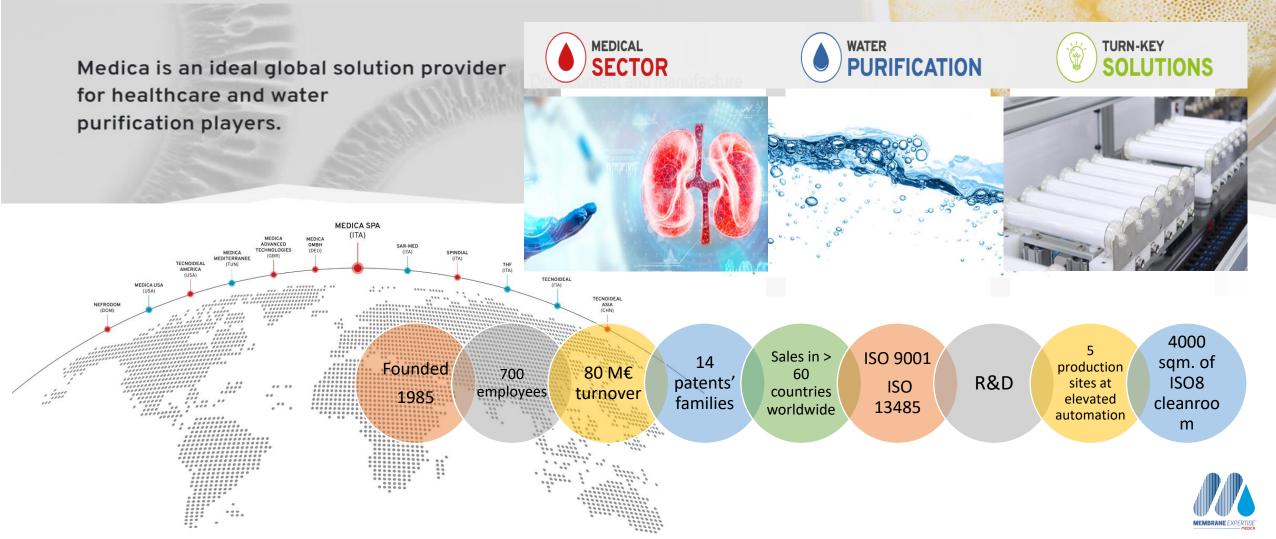
#### **Chemistry and Materials**

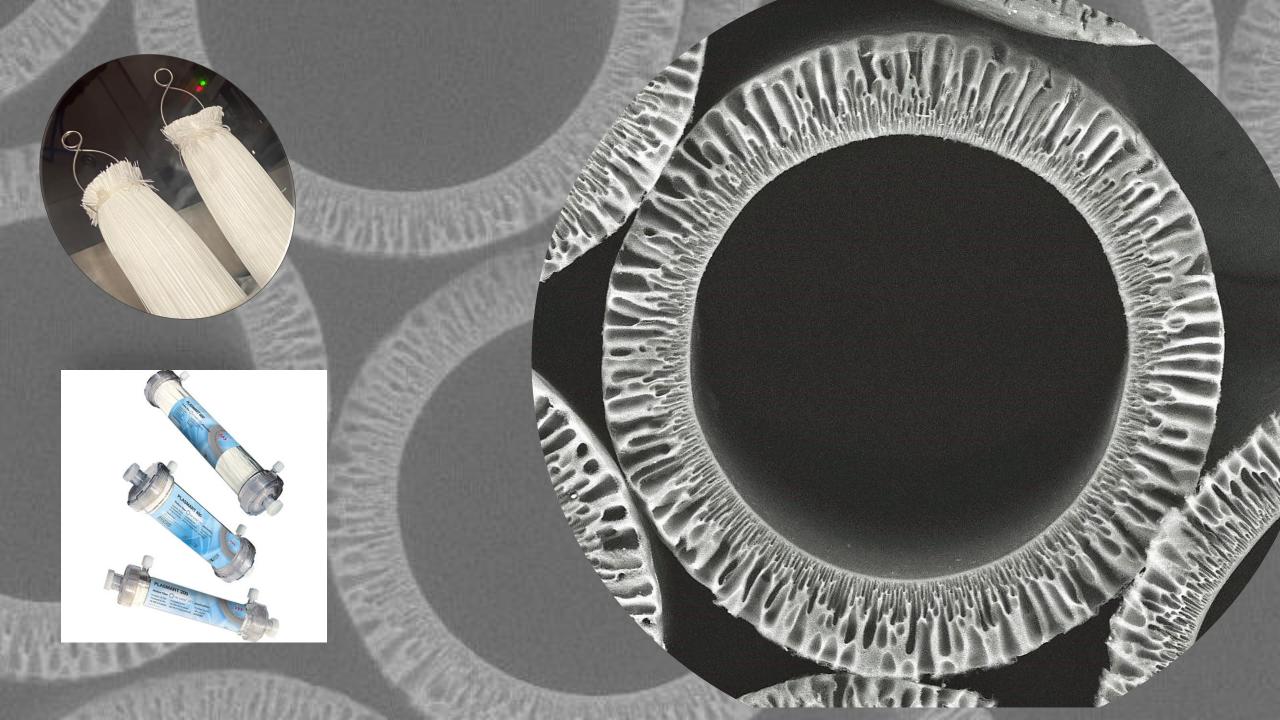




Development and manufacture of cutting-edge

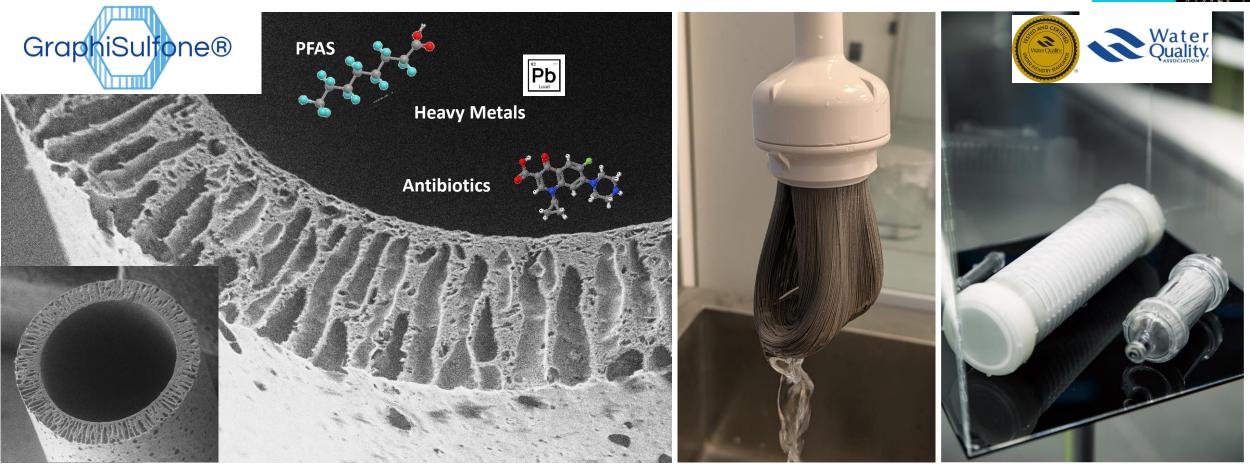
Technologies for Water and Blood Purification





# A new type of polysulfone-graphene composite: Graphisulfone





# nature water

https://doi.org/10.1038/s44221-025-00427-6

Consiglio Nazionale delle Ricerche

#### **Graphisulfone is a Joint CNR-Medica SpA Trademark**



the European Uni

# **Production and filters scale up timeline**



Funded by the European Union



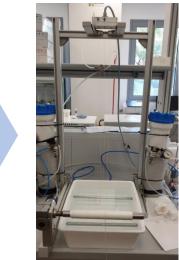
#### Lab. scale membrane fabrication

#### Pilot scale, 500 Km/year

#### Production Spinning Line, 200.000 Km/year



M. Zambianchi et al, Chem. Eng. J., 2017













~ 200 modules tested ~ 2500 analysis ~ 5000 L tested



#### Side products of industrial production

# The idea: converting scraps into granular sorbents





Hot wire cut







10% w/w of total industrial production of membranes (>2 tons/yr) to be disposed and incinerated



Co-funded by the European Unior Granules



EP3208241- POROUS GRANULES OF POLYSULPHONE OR DERIVATIVES THEREOF FOR THE REMOVAL OF ORGANIC MOLECULES FROM A FLUID M. Zambianchi et al, Adv. Sust. Syst. 2017, 1700019, ACS Omega 2019, 4839, ChemPlusChem 2019, 1299, Nanoscale 2019, 22780 Other Patents: EP3208241, PCTIB2019058300, EP3257573



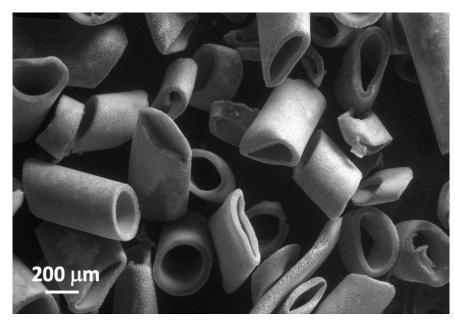
### The proof of concept

FULL	PAPE
Adsorbents	

\_\_\_\_\_ SYSTEMS

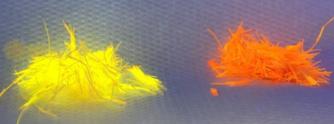
#### Polysulfone Hollow Porous Granules Prepared from Wastes of Ultrafiltration Membranes as Sustainable Adsorbent for Water and Air Remediation

Massimo Zambianchi, Annalisa Aluigi, Massimo Luigi Capobianco, Franco Corticelli, Ivan Elmi, Stefano Zampolli, Francesco Stante, Letizia Bocchi, Franco Belosi, Maria Luisa Navacchia, and Manuela Melucci\*



M. Zambianchi et al., Adv. Sust. Syst. 2017















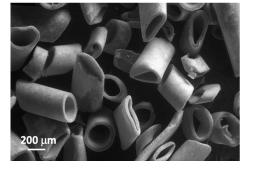












- PRODUCTION SCALE UP
- DEMONSTRATION IN PILOTS
- VALIDATION IN REAL ENVIRONMENT
- **REPLICATION**
- TRANSFERABILITY



# **EREMEMBRANCE**



You are the cream of EU projects. We believe you really make the diference on climate issues.We know this will not be a magic. This will be matter of hard work and big efforts (Life20 Welcome meeting, Angelo Salsi (Head of Dept CINEA)











## LIFE REMEMBRANCE project goals: production scale up











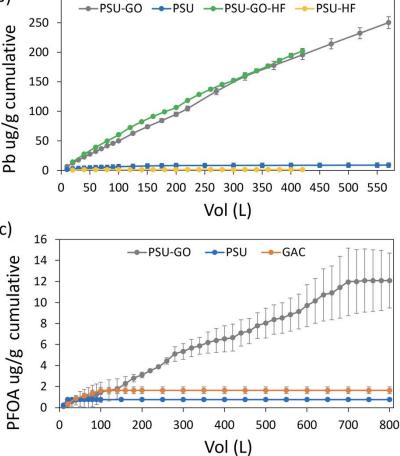


# Validation: pilots for testing on real water with limited water consumption





S. Kahliha et al., Environ. Sci.: Water Res. Technol., 2024



b)

300





the European Unior

# Validation: cofunded pilots for potabilization plant (Water Living Lab)



Municipal Potabilization plant 1.000 L/s; 250000 citizens







HERA, Po river source, Ferrara, Italy



Consiglio Nazionale delle Ricerche

### Purification and monitoring of coastal areas



# REMEMBRANCE







#### Monitoring of PFAS, PCB and heavy metals







#### **Dissemination @ School**

















#### Forum and exhibitions









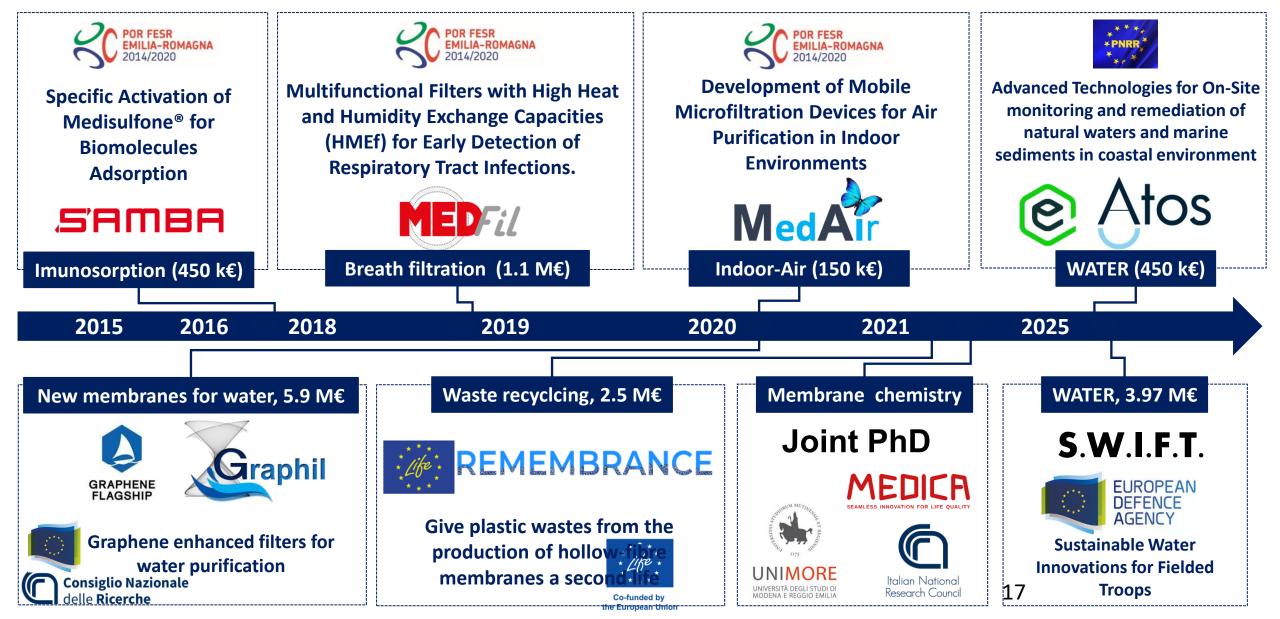
# **THANK YOU!**



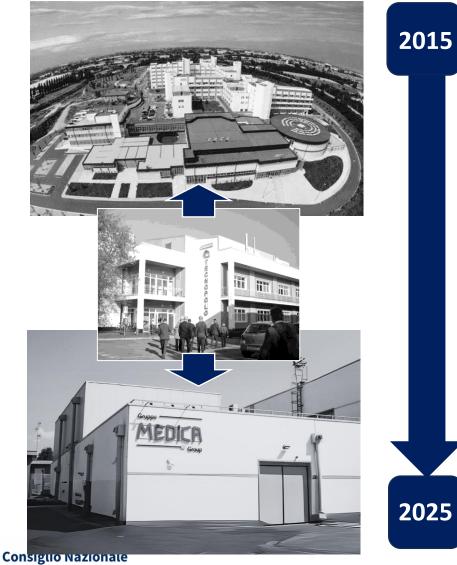












delle **Ricerche** 

# 2015

# 6 funded projects (Horizon, 1 Life, 1EDF, 3 Regional, 15 M€)

#### 4 International patents

14 projects EU proposals

#### 1 Joint Trademark, Graphisulfone

#### 2 TEDx Talk

#### 1 Joint PhD

#### 7 Papers (1 Nature Water)

#### Equipment for water analysis (>200K€)

#### 2 Joint Pilots

#### Joint Living Lab. (municipal potabilitazion plant)

the European Unior